Survey of Process Building Blocks

❑ **Planning Analysis** ❑ **Production Analysis**

File No.

Sheet

Code

Description

Starts

Includes

Ends

Limitations

No.	Description	Code	TMU	Q x F	Total TMU

Basic Time tb in TMU

Basic Time tb in ❑ min , ❑ hr

company-specific allowances

Allowance Time ta in ❑ min , ❑ hr with allowance A = %

Time per Unit tu in ❑ min , ❑ hr with unit u =

Run Time tr in ❑ min , ❑ hr with quantity q =

Set-up Time ts in ❑ min , ❑ hr

Order Time T in ❑ min , ❑ hr

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