



Survey of Process Building Blocks

Planning Analysis
 Production Analysis

File No.

Sheet

No.	Description	Code	TMU	Q x F	Total TMU

Basic Time t_b in TMU

Basic Time t_b in min , hr

company-specific allowances

Allowance Time t_a in min , hr with allowance A = %

Time per Unit t_u in min , hr with unit u =

Run Time t_r in min , hr with quantity q =

Set-up Time t_s in min , hr

Order Time T in min , hr

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